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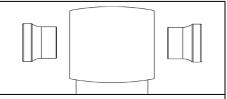
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## 19999000

## Bolt-on pan hard bar for 8 & 9 inch Ford rear ends.

Components			
90000332 Panhard Frame Bracket	1		
90000301 Panhard Axle Bracket – Left Half	1		
90000302 Panhard Axle Bracket – Right Half	1		
70013364 RH R-Joint Rod End	1		
90010000 BARTW19.500	1		
70013334 R-Joint Spacers	4		
R-Joint Components			
70013279 Retaining Ring			
70013280 Wavo Wave Spring			
70013276 R-Joint Composite Center Ball Cage			
70013275 R-Joint Stainless Center Ball			
Hardware			

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99621003	5/8" x 2 3/4 SAE Gr. 8 bolts	
99622006	5/8" sae thin nyloc nut	
99431002	7/16" x 1 1/4" bolt	
99432001	7/16" nyloc nut	
99433002	7/16" flat washer	
99752004	3/4" SAE jam nuts	
99371004	3/8 X1 1/4 USS Bolts	
99373003	3/8 Flat Washers	
99373005	3/8 Lock Washers	
	99622006 99431002 99432001 99433002 99752004 99371004 99373003	



Insert the SMALL end of the spacer INTO each side of the center pivot ball. Push the spacer in until it bottoms out in the center pivot.

New R-Joints will be quite stiff (75-90 in/lbs breakaway torque) until they "break in" after a few miles of use. After the break in period they will move much more freely. Because the composite bearing race contains self-lubricating ingredients, no additional lubrication is needed or desired. Any additional lubrication will only serve to attract more dirt and debris to the R-Joint and actually shorten its life.